INSTALLATION INSTRUCTIONS

KRAIBURG KARERA P

(!)

Prerequisites:

concrete:

- min. 10 cm thick and smooth
- no holes
- no elevations
- max. 3 % slope

mastic asphalt:

- max. 3 cm thick
- subsurface: min. 10 cm thick, solid concrete layer

mats:

even temperature: min. 5° C to max. 30° C (store according to initial temperature)





the mastic asphalt will more or less change shape during use

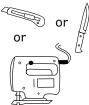
You will need this:

measuring:

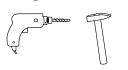


marking:





drilling and installing:



KRAIBURG fastening elements:

concrete:

nail plugs ø 10 x 80 mm - A2 with washer ø 30 mm - A2

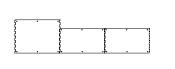
mastic asphalt:

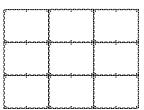
nail plugs ø 10 x 120 mm - A2 with washer ø 30 mm - A2

(fastening elements are part of delivery)



KARERA P can versatilely be combined at the puzzle seams:







Scraper:

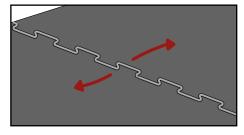
either use scraper systems specially adapted to rubber floors or with structural alterations: adapt existing scraper facilities according to the KRAIBURG guidelines for manure scrapers for rubber coverings on paved floors



Mobile manure removal and trafficability: comply with KRAIBURG guidelines for trafficability



1 Lay out mats



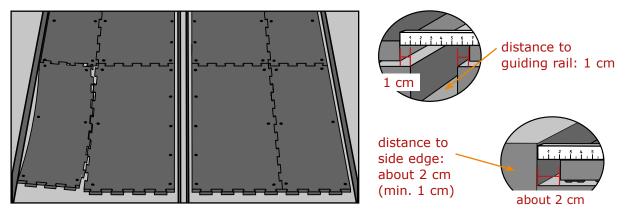
join mats loosely, lift them slightly and gently pull them apart

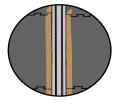


At low temperatures: pull the puzzle seams so far apart that an opening becomes visible

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$(oldsymbol{1})$ Laying out mats <u>IN THE WALKING ALLEY WITH CENTER GUIDANCE</u>





the mat side with 5 fastening points always lays along the center guidance

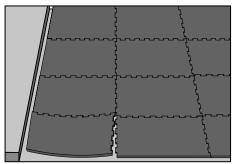


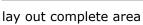
Tip: lay out mats with cross joint!

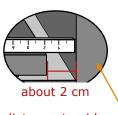
to 1 Laying out mats <u>ON FURTHER AREAS</u>

Tip: to make the stress free installation even easier, we recommend dividing large areas evenly and leaving an expansion gap of up to 2 cm at least every 12 m







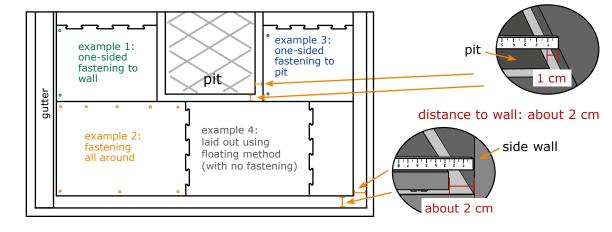


distance to side edge: about 2 cm (min. 1 cm)

to 1 Laying out mats IN THE MILKING PARLOUR

standardly the mats are fastened on one side (nail plugs) to make occasional cleaning underneath the mat easier

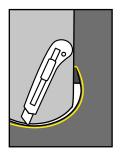
it is possible to fasten all around as well



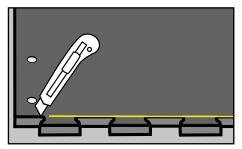


distance to pit: 1 cm

Adaptation



if necessary, cut mats to fit



at the beginning and end of an area the excess puzzle edges can be cut off



Fasten



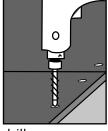
Concrete: nail plugs ø 10 x 80 mm Mastic asphalt: nail plugs ø 10 x 120 mm



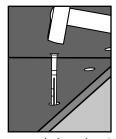
(I) If some mats are cut at site:

fasten additionally in comparable distances on the mat edge!

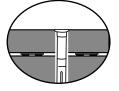
fasten through pre-fabricated holes:



drill



pound the plastic plugs in flush



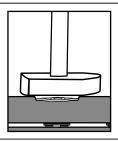


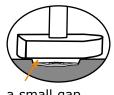


pound in nails and washers until they are seated evenly fast and are slightly countersunk



Tip: check to see if the fastening can be felt with a flat object made of metal (e.g. hammer) by sliding it over the fastening. If it can be felt, pound it in deeper!





a small gap should be visible

Do not pound in too strongly! No tension should develop,

the mat should not bulge!

